



Drive Belt Tensioning

Drive Belts are pretensioned before the treadmill leaves the factory. Adjustments are ONLY necessary when Drive Belt is slipping during use.

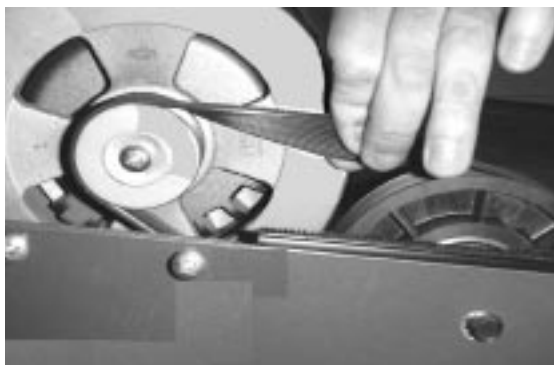
To test for tightness:

1. Remove motor cover.
2. With mill running at 2mph walk on treadbelt.
3. If Drive Belt is moving front roller with no slippage then drive belt is correctly tensioned.

Check the tension on the Drive Belt by placing the Drive Belt between your thumb and forefinger and twisting.

**WARNING: UNPLUG TREADMILL FROM WALL!!
TOUCHING BELT WHILE TREADMILL IS RUNNING WILL RESULT IN SERIOUS INJURY.**

Check Drive Belt tension



The proper twist is 45°. If the belt needs to be adjusted use a 7/16" socket and turn the bolt underneath the motor pan attached to the hook screw.

CAUTION: NEVER OVERTENSION THE DRIVE BELT. TIGHTEN ONLY UNTIL SLIPPING STOPS. OVER TIGHTENING MAY CAUSE SERIOUS DAMAGE TO THE DRIVE MOTOR AND WILL VOID THE MOTOR'S WARRANTY.